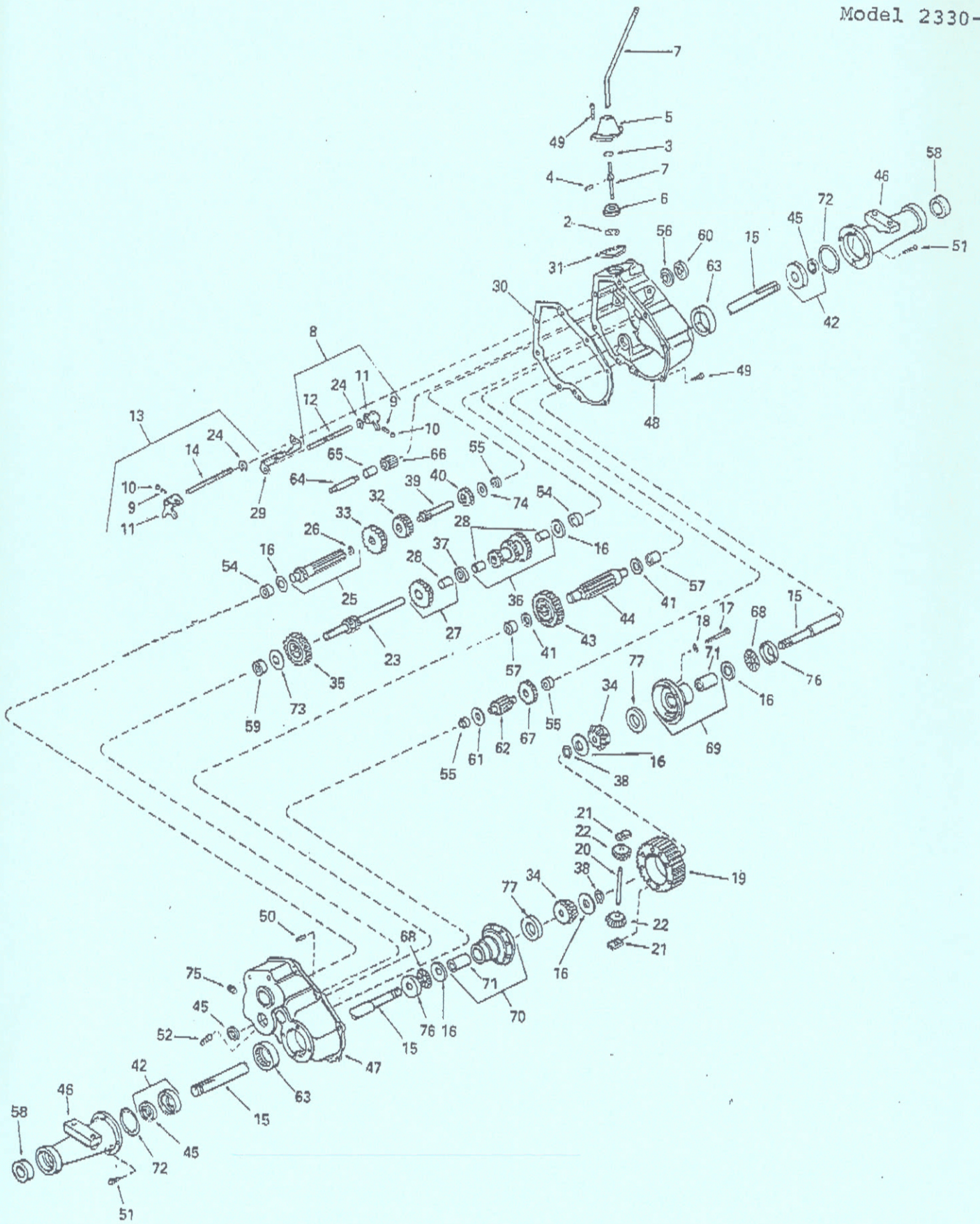


A-2147

Model 2330-A





TECUMSEH PRODUCTS COMPANY  
ENGINE AND TRANSMISSION GROUP  
SERVICE DIVISION  
GRAFTON, WISCONSIN

TRANSAXLE MODEL 2330-A

REF. NO.	PART NUMBER	PART NAME	QTY. REQ.
2	792016	Ring, Snap	1
3	792001	"O" Ring	1
4	792049	Pin, Drive	1
5	784093	Housing, Shift Lever	1
6	784094	Keeper, Shift Lever	1
7	784274	Lever, Shift	1
8	784054	Rod Assy., Shift (Incl. Nos. 9 thru 12 & 24)	1
9	792003	Spring, Shifter fork	2
10	792004	Ball, Steel	2
11	784004	Fork, Shifter	2
12	784055	Rod, Shifter (3rd & 4th)	1
13	784056	Rod Assy., Shift (Incl. Nos. 9, 10, 11, 14 & 24)	1
14	784057	Rod, Shifter (Low)	1
15	774047	Axle (14-17/32" long)	2
16	780042	Washer, Thrust	6
17	792005	Screw, Hex hd., 1/4-20 x 2-1/2	8
18	792006	Lockwasher, Split 1/4"	8
19	778033A	Gear, Ring	1
20	786019	Pin, Drive	1
21	786027	Block, Drive	2
22	778197	Pinion, Bevel	2
23	776029A	Shaft & Gear, Brake	1
24	792017	Ring, Snap	2
25	776189A	Shaft & Bearing Assy., Pinion (Incl. No. 26)	1
26	780018	Bearing, Needle	1
27	778034	Gear Cluster Assy. (Incl. No. 28)	1
28	780053	Bushing	3
29	784074	Stop, Shifter	1
30	788023	Gasket, Case & Cover	1
31	788022	Gasket, Shift lever housing	1
32	778019A	Gear, Shifting (3rd & 4th)	1
33	778020	Gear, Shifting (1st, 2nd & Rev.)	1
34	778231	Gear, Bevel	2
35	778037	Gear, Idler	1
36	778035A	Gear Cluster Assy. (Incl. No. 28)	1
37	786024	Spacer	1
38	792018	Ring, Snap	2
39	776015A	Shaft, Input	1
40	778024A	Spur Gear, Input shaft	1
41	780052	Washer, Thrust	2
42	788021	Seal & Retainer Assy., Oil (Incl. No. 45)	2



REF. NO.	PART NUMBER	PART NAME	QTY. REQ.
43	778036	Gear, Output	1
44	776028	Pinion, Output	1
45	788008	Seal, Oil	3
46	782025	Housing, Axle (8.360" long)	2
47	772016A	Cover Assy., Transaxle (Incl. Nos. 54, 55, 57, 59 & 63)	1
48	770012	Case Assy., Transaxle (Incl. Nos. 54, 55, 57 & 63)	1
49	792007	Screw, Flanged hex hd., 1/4-20 x 3/4	11
50	786026	Pin, Dowel	2
51	792037	Screw, Hex hd., 5/16-18 x 1	8
52	792019	Plug, Magnetic drain	1
54	780049	Bearing, Needle	2
55	780140	Bearing, Needle	3
56	780024	Bearing, Ball	1
57	780047	Bearing, Needle	2
58	780050	Bearing, Ball	2
59	780046	Bearing, Needle	1
60	788025	Seal, Oil	1
61	780001	Washer	1
62	776031	Shaft & Pinion	1
63	780048	Bearing, Needle	2
64	776030	Shaft, Reverse idler	1
65	786025	Spacer, Reverse idler	1
66	778016	Idler, Reverse	1
67	778038	Spur Gear (22 teeth)	1
68	780039	Bearing, Thrust	2
69	774072A	Carrier Assy., Differential (Incl. No. 71)	1
70	774071A	Carrier Assy., Differential (Incl. No. 71)	1
71	780041	Bushing	2
72	788024	Seal, Square cut	2
73	780007	Washer, Thrust	1
74	780051	Washer, Thrust	1
75	792010	Plug, Pipe	1
76	780075	Race, Thrust	2
77	780107	Washer	2